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teach pendant, for example, to prepare a new robot program in RoboDK and transfer it to the robot. Transfer a robot program. Follow these steps to load a program module (MOD file) from a USB drive to your ABB IRC5 robot controller.

1. Select ABB Program editor.
- 2.

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## **Documentation**

Robotics ABB IRC5 Operating Manual.  
Robotstudio (32 pages) Controller ABB  
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The robot can be operated either manually or automatically. In manual mode, the robot can only be operated via the teach pendant, i.e. not by any external equipment. Reduced speed In manual mode, the speed is limited to a

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maximum of 250 mm/s (600 inch/min.).  
The speed limitation applies not only to  
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